## PMFT 1000 F





The PMFT 1000 F tests respiratory protection particle filters better than the standards EN 143, ISO 16900-3, and NIOSH 42 CFR 84 with additional accurate analysis of filter mask efficiency for SARS-CoV-2 (size approximately 120 nm to 160 nm). In addition, testing face masks based on EN 149/EN 13274-7 standards is possible. Both total photometric penetration and fractional efficiency are tested, e.g., the efficiency in the whole size range, respectively, the particle size-dependent penetration.

### **OPERATION PRINCIPLE**

# PMFT 1000 F AS AN ALL-ROUNDER IN THE TESTING OF ALMOST ALL MASK AND FILTER TYPES

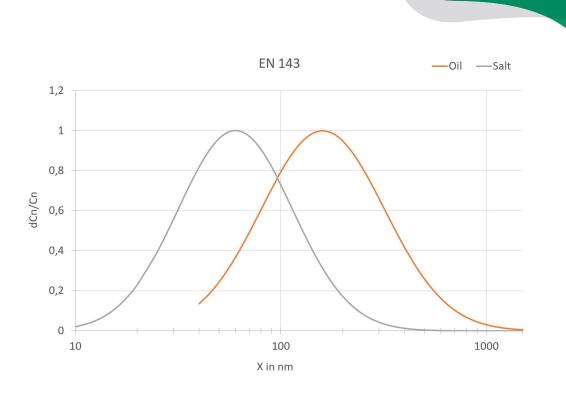
The measurement of total penetration and penetration via particle size is carried out with the high-precision aerosol photometer Promo® LED 2300. An automatic switch allows efficiency measurements without dilution up to 99.9995 %.

The size distribution of the test aerosol according to the standard is as follows:

#### EN 143

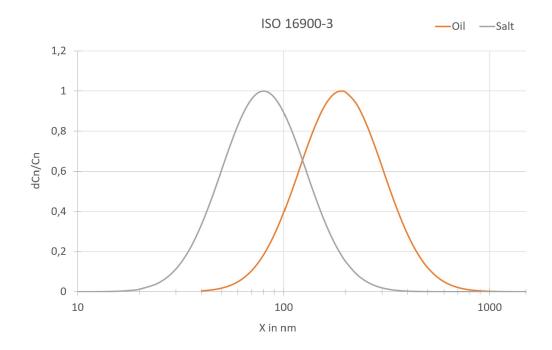
Oil: Media diameter ca. 160 nm | Geom. standard deviation  $\sim 2$ 

Salt: Media diameter ca. 60 nm | Geom. standard deviation  $\sim 1.9$ 



### ISO 16900-3

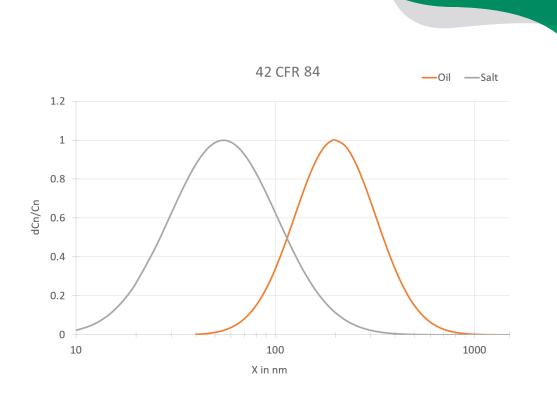
Oil: Media diameter 190 nm | Geom. standard deviation 1.4 - 1.8 Salt: Media diameter 80 nm | Geom. standard deviation 1.4 - 1.8



#### 42 CFR 84

Oil: Media diameter 200 nm | Geom. standard deviation  $<\!1.6$  Salt: Media diameter 55 nm | Geom. standard deviation  $<\!1.86$ 

ALAS



Based on the measurement of the particle penetration via the particle size, the PMFT 1000 F can also be used to consider the tolerances in the particle size distribution according to EN 13274-7 as min. / max. penetration value.

#### Extensions/Accessories

The PMFT 1000 F is equipped with aerosol generators for measuring penetration with oil and salt. Measurement procedures for quick quality control (short test) or testing according to standard (exposure test) are supplied. Corona discharge with CD 2000 A is integrated.

Operation and automatic printout of the measurement results are therefore easy, even for inexperienced users.

Version: May 20, 2024 Page 3 of 7

ALAS

# PALAS

## BENEFITS

- Test rig working principle better than EN 143, ISO 16900-3, 42 CFR 84, EN 149, EN 13274-7 and GB 2626
- Determination of photometric total penetration for the size range according to standard
- Includes two aerosol generators for NaCl and for oil
- Integrated corona discharger CD 2000 A
- Testing of fractional efficiency, e.g., efficiency in whole size range of 145 nm up to 40  $\mu {\rm m}$
- Exact analysis of filter and filter mask efficiency for SARS-CoV-2 (size approx. 120 nm up to 160 nm). Efficiency also displayed at 145 nm
- Future proof: Works with any kind of aerosol without adjustments
- Further measurement of differential pressure, e.g., as well within different face velocities to simulate test of breathing resistance
- Face velocity adjustable between 1.5 70 cm/s
- Product for fast quality assurance and continuous optimization in RD (display of size distribution)
- Attractive two years maintenance package for availability of test rig
- Can be operated with standard filter threads according to EN 148-1
- Measurement of filter efficiencies up to 99.9995 %

# PALAS

### DATASHEET

Aerosols	Salts (e.g. KCl, NaCl), liquid aerosols (e.g. DEHS), latex particles (PSL)		
Test area of the medium	100 cm <sup>2</sup>		
Measuring range (total penetra- tion)	0.0005 - 100 %		
Measurement range (size)	0.145 – 40 μm		
Volume flow	$1 - 27 \text{ m}^3/\text{h}$ - pressurized operation		
Power supply	115 – 230 V, 50/60 Hz		
Installation conditions	+10 - +40 °C		
Differential pressure measure- ment	0 – 1,200 Pa		
Inflow velocity	1.5 – 70 cm/s (others on request)		
Compressed air supply	6 – 8 bar		
Dilution factor	1:27/1:700		
Test conditions according to stan- dard	+19 – +23 °C		
Dimensions	Approx. 1,800 • 600 • 900 mm (H • W • D)		



### **APPLICATIONS**

- Testing of full face mask filters for use with standard filter fittings according to EN 148-1
- Measurement of total penetration of respirators
- Exact analysis of filter mask efficiency, e.g. coronavirus
- Media test for HEPA quality



Mehr Informationen: https://www.palas.de/product/pmft-1000-f

# PALAS

	EN 143	EN 143	ISO 16900-3	ISO 16900-3	42 CFR 84	42 CFR 84
Aerosol	NaCl	PaO	NaCl	PaO	NaCl	DOP
Mean diam- eter	approx. 0.06 μm	approx. 0.16 $\mu$ m	0.06 – 0.1 μm	0.16 – 0.21 μm	0.055 – 0.095 μm	0.165–0.205 μm
Standard deviation	approx. 1.9	approx. 2	1.4 – 1.8	1.4 – 1.8	< 1.86 (by additional software module)	< 1.6 (by ad- ditional soft- ware module)
Concentration	$4 - 12 \text{ mg/m}^3$	15 – 35 mg/m <sup>3</sup>	8 – 35 mg/m <sup>3</sup>	15 – 35 mg/m <sup>3</sup>	< 200 mg/m <sup>3</sup>	< 200 mg/m <sup>3</sup>
Discharge	required	-	required	-	required	required
Air flow	95 l/min	95 l/min	to be defined	to be defined	85 ± 4 l/min	$85 \pm 4 \text{ l/min}$
Temperature	22 ± 3 °C	24 ± 8 °C	22 ± 3 °C	24 ± 8 °C	25 ± 5 °C	25 ± 5 °C
Rel. humid- ity< 40 %	< 40 %	20 - 80 %	< 40 %	20 – 80 %	20 – 40 % (by compressed air)	20 – 40 % (by compressed air)
Measurement device	Sodium flame pho- tometer	Light scatter- ing photome- ter	Sodium flame pho- tometer	Light scatter- ing photome- ter	Light scatter- ing photome- ter	Light scatter- ing photome- ter
Measuring time	30 s	30 s	30 s	30 s	lowest eff. during load- ing	lowest eff. during load- ing
Pause time	180 s	180 s	180 s	180 s	lowest eff. during load- ing	lowest eff. during load- ing
Exposition	120 mg	120 mg	150 mg	150 mg	200 ± 5 mg	200 ± 5 mg
PMFT re- marks	O.K.	O.K.	О.К.	О.К.	О.К.	О.К.

Table 2: Overview of standards for filter testing of personal protection masks